

Jotafloor Filler

Product description

This is a two component non shrinking solvent free epoxy filler. It is high strength, providing the abrasion resistance and compressive strength higher than concrete. Suitable for properly prepared concrete surfaces. It can be applied on suitable primers and directly to concrete substrates and cures to a uniform smooth surface ready for over coating.

Scope

The Application Guide offers product details and recommended practices for the use of the product.

The data and information provided are not definite requirements. They are guidelines to assist with efficient and safe use, and optimum service of the product. Adherence to the guidelines does not relieve the applicator of responsibility for ensuring that the work meets specification requirements. Jotuns liability is in accordance with general product liability rules.

The Application Guide (AG) must be read in conjunction with the relevant specification, Technical Data Sheet (TDS) and Safety Data Sheet (SDS) for all the products used as part of the coating system.

Referred standards

Reference is generally made to ASTM and SSPC Standards. When using standards from other regions it is recommended to reference only one corresponding standard for the substrate being treated.

Application

Acceptable environmental conditions - before and during application

All cementitious substrate should be at least 28 days old and before the application, test the atmospheric conditions in the vicinity of the substrate for the dew formation according to ISO 8502-4.

The moisture content should not exceed 5%.

The Relative Humidity should not exceed 80%.

Minimum and maximum temperature should be 23°C and 40°C respectively.

Substrate temperature should be at least 3°C above the dew point.

The PH of the concrete should be 7-9.

The following restrictions must be observed.

- Only apply the coating when the substrate temperature is at least 3°C above the dew point
 - Do not apply the coating if the substrate is wet or likely to become wet
 - Do not apply the coating if the weather is clearly deteriorating or unfavorable for application or curing
 - Do not apply the coating in high wind conditions
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Surface preparation

The required quality of surface preparation can vary depending on the area of use, expected durability and if applicable, project specification.

The substrate should be mechanically abraded to leave a clean, sound, stable base on to which Jotafloor system can be applied.

Preferred method of abrading the substrate is diamond disc grinding or dust free light captive blasting. Both the equipment should be connected to an industrial vacuum machine for a dust free environment. Whichever surface preparation method is employed, ensure that the laitance (powdery material on the concrete surface) and loose particles are removed from the concrete surface.

After the surface preparation is completed, remove all the dust formed on the surface using an industrial vacuum machine.

Product mixing

Product mixing ratio (by volume)

Jotafloor Filler Comp A	1.5 part(s)
Jotafloor Filler Comp B	1 part(s)

The temperature of base and curing agent is recommended to be 18 °C or higher when the paint is mixed.

Care should be taken to ensure that Joatfloor Filler is thoroughly mixed to produce a fully homogeneous paste. The 6 ltr pack has been designed to be readily mixed by trowel at the ratio of 1.5 Comp A to 1part comp B. For larger area when more than one pack is to be mixed at a time, a slow speed mixing drill and sealant paddle is suitable. Mix until a smooth streak-free consistency is achieved.

Induction time and Pot life

Paint temperature	23 °C
Pot life	1 h

The temperature of base and curing agent is recommended to be 18 °C or higher when the paint is mixed.

Thinner/Cleaning solvent

Cleaning solvent : Jotun Thinner No. 17

Thinner not to be used to dilute the product.

Application data

Jotafloor Filler is designed for application to minor imperfections in concrete surfaces. It is suitable for application deep up to 3 mm. Due to the easy workability of the product, a variety of instruments such as trowel, scraper, filling knife can be used. After mixing, material can be taken directly from the can, or subdivided onto spot boards for individual application. Jotafloor Filler can be overcoated with all epoxy coatings after a minimum curing period of 24 hours. Prior to overcoating, the surface of the fully cured Jotafloor filler should first be abraded to assist adhesion, and then cleaned to a dust-free finish.

Ventilation

Sufficient ventilation is very important to ensure proper drying/curing of the film.

Repair of coating system

Damages to the coating layers:

Prepare the area through sandpapering or grinding, followed by thorough cleaning/vacuuming. When the surface is dry the coating may be over coated by itself or by another product, ref. original specification.

Always observe the maximum over coating intervals. If the maximum over coating interval is exceeded the surface should be carefully roughened in order to ensure good intercoat adhesion.

Damages exposing bare Substrate:

Remove all rust, loose paint, grease or other contaminants by spot abrasive blasting, mechanical grinding, water and/or solvent washing. Feather edges and roughen the overlap zone of surrounding intact coating. Apply the coating system specified for repair.

Film thickness per coat

Typical recommended specification range

Dry film thickness	200 - 3000 µm
Wet film thickness	200 - 3000 µm
Theoretical spreading rate	5 - 0.33 m ² /l

Drying and Curing time

Substrate temperature	15 °C	23 °C	40 °C
Surface (touch) dry	24 h	12 h	6 h
Walk-on-dry	36 h	18 h	8 h
Dry to over coat, minimum	40 h	24 h	16 h
Dried/cured for service	14 d	7 d	3 d

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Temperature below 23 degree C will make application more difficult and careful considerations should be given to storage of materials in cold conditions. Consult Jotun technical team for assistance in such cases.

Equipment List

- Mixing paddle, MR3 type or equivalent
- Slow speed drill
- Paint rollers
- Cleaning cloth
- Medium-sized flat bladed screwdriver (for opening tins)
- Jotun Thinner 17 for cleaning
- Soft bristled sweeping brush or broom
- Heavy duty wire brush
- Diamond disc grinding machine
- Captive Blasting machine
- Industrial vacuum cleaner

Quality assurance

The following information is the minimum required. The specification may have additional requirements.

- Confirm that all welding and other metal work has been completed before commencing pre-treatment and surface preparation
- Confirm that installed ventilation is balanced and has the capacity to deliver and maintain the RAQ
- Confirm that the required surface preparation standard has been achieved and is held prior to coating application
- Confirm that the climatic conditions are within recommendations in the AG, and are held during the application
- Confirm that the required number of stripe coats have been applied
- Confirm that each coat meets the DFT requirements in the specification
- Confirm that the coating has not been adversely affected by rain or other factors during curing
- Observe that adequate coverage has been achieved on corners, crevices, edges and surfaces where the spray gun cannot be positioned so that its spray impinges on the surface at 90° angle
- Observe that the coating is free from defects, discontinuities, insects, abrasive media and other contamination
- Observe that the coating is free from misses, sags, runs, wrinkles, fat edges, mud cracking, blistering, obvious pinholes, excessive dry spray, heavy brush marks and excessive film build
- Observe that the uniformity and colour are satisfactory

All noted defects shall be fully repaired to conform to the coating specification.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

For further advice please contact your local Jotun office.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Accuracy of information

Always refer to and use the current (last issued) version of the TDS, SDS and if available, the AG for this product. Always refer to and use the current (last issued) version of all International and Local Authority Standards referred to in the TDS, AG & SDS for this product.

Colour variation

Some coatings used as the final coat may fade and chalk in time when exposed to sunlight and weathering effects. Coatings designed for high temperature service can undergo colour changes without affecting performance. Some slight colour variation can occur from batch to batch. When long term colour and gloss retention is required, please seek advice from your local Jotun office for assistance in selection of the most suitable top coat for the exposure conditions and durability requirements.

Reference to related documents

The Application Guide (AG) must be read in conjunction with the relevant specification, Technical Data Sheet (TDS) and Safety Data Sheet (SDS) for all the products used as part of the coating system.

When applicable, refer to the separate application procedure for Jotun products that are approved to classification societies such as PSPC, IMO, SSPC etc.

Symbols and abbreviations

min = minutes

h = hours

d = days

°C = degree Celsius

° = unit of angle

µm = microns = micrometres

g/l = grams per litre

g/kg = grams per kilogram

m²/l = square metres per litre

mg/m² = milligrams per square metre

psi = unit of pressure, pounds/inch²

Bar = unit of pressure

RH = Relative humidity (% RH)

UV = Ultraviolet

DFT = dry film thickness

WFT = wet film thickness

TDS = Technical Data Sheet

AG = Application Guide

SDS = Safety Data Sheet

VOC = Volatile Organic Compound

MCI = Jotun Multi Colour Industry (tinted colour)

RAQ = Required air quantity

PPE = Personal Protective Equipment

EU = European Union

UK = United Kingdom

EPA = Environmental Protection Agency

ISO = International Standards Organisation

ASTM = American Society of Testing and Materials

AS/NZS = Australian/New Zealand Standards

NACE = National Association of Corrosion Engineers

SSPC = The Society for Protective Coatings

PSPC = Performance Standard for Protective Coatings

IMO = International Maritime Organization

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

Application Guide

Jotafloor Filler



Jotun Protects Property

This Application Guide supersedes those previously issued.

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For your nearest local Jotun office, please visit our website at www.jotun.com.