

SAFETY DATA SHEET



Reveal Edge D (C045)

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name	: Reveal Edge D (C045)
Product code	: 20083
Product type	: Powder coating.
Other means of identification	: Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use in coatings - Industrial use

1.3 Details of the supplier of the safety data sheet

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1.4 Emergency telephone number

National advisory body/Poison Centre

Telephone number : Contact NHS Direct; phone 0845 4647 or 111. Open 24/7.

Supplier

Telephone number : +47 33 45 70 00 Jotun Norway (head office)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to UK CLP/GHS

Not classified.

The product is not classified as hazardous according to UK CLP Regulation SI 2019/720 as amended.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

Signal word : No signal word.

Hazard statements : No known significant effects or critical hazards.

Precautionary statements

General : Not applicable.

Prevention : Not applicable.

Response : Not applicable.

Storage : Not applicable.

Disposal : Not applicable.

Reveal Edge D (C045)

SECTION 2: Hazards identification

Supplemental label elements : EUH210 - Safety data sheet available on request.
EUH212 - Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings : Not applicable.

Tactile warning of danger : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Type
Titanium dioxide	REACH #: 01-2119489379-17 EC: 236-675-5 CAS: 13463-67-7 Index: 022-006-00-2	≤55	Carc. 2, H351 (inhalation)	[1] [2] [*]
barium sulfate	EC: 231-784-4 CAS: 7727-43-7	≤45	Not classified.	[2]
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	REACH #: 01-2119453802-40 EC: 259-224-4 CAS: 54553-90-1	≤10	Aquatic Chronic 3, H412	[1]
Aluminium powder (stabilized)	REACH #: 01-2119529243-45 EC: 231-072-3 CAS: 7429-90-5 Index: 013-002-00-1	≤10	Flam. Sol. 1, H228 Water-react. 2, H261	[2]
			See Section 16 for the full text of the H statements declared above.	

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

[*] The classification as a carcinogen by inhalation applies only to mixtures placed on the market in powder form containing 1% or more of titanium dioxide particles with aerodynamic diameter ≤ 10 µm not bound within a matrix.

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. Get medical attention if symptoms occur. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel. Get medical attention if symptoms occur.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

See toxicological information (Section 11)

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Recommended: alcohol-resistant foam, CO₂ blanket, water spray or mist.
- Unsuitable extinguishing media** : Do not use water jet.
Do not use inert gas under high pressure (e.g. CO₂).

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : No specific fire or explosion hazard.
- Hazardous combustion products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
sulfur oxides
metal oxide/oxides
Fine dust clouds may form explosive mixtures with air.

5.3 Advice for firefighters

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

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SECTION 5: Firefighting measures

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- 6.2 Environmental precautions** : Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and material for containment and cleaning up

- Small spill** : Move containers from spill area. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Move containers from spill area. Prevent entry into sewers, water courses, basements or confined areas. Vacuum or sweep up material and place in a designated, labelled waste container. Dispose of via a licensed waste disposal contractor. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8).
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

See Technical Data Sheet / packaging for further information.

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

Dust Limit : 10 mg/m³ (TWA of total inhalable dust) and 4 mg/m³ (TWA of respirable)

Product/ingredient name	Exposure limit values
titanium dioxide	EH40/2005 WELs (United Kingdom (UK), 1/2020). TWA: 4 mg/m ³ 8 hours. Form: respirable TWA: 10 mg/m ³ 8 hours. Form: total inhalable
barium sulfate	EH40/2005 WELs (United Kingdom (UK), 1/2020). TWA: 4 mg/m ³ 8 hours. Form: respirable dust TWA: 10 mg/m ³ 8 hours. Form: inhalable dust
Aluminium powder (stabilized)	EH40/2005 WELs (United Kingdom (UK), 1/2020). TWA: 4 mg/m ³ 8 hours. Form: respirable dust TWA: 10 mg/m ³ 8 hours. Form: inhalable dust

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
titanium dioxide	DNEL	Long term Inhalation	28 µg/m ³	General population	Local
	DNEL	Long term Inhalation	170 µg/m ³	Workers	Local
barium sulfate	DNEL	Long term Inhalation	10 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	10 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	10 mg/m ³	Workers	Systemic
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	DNEL	Long term Oral	13000 mg/kg bw/day	General population	Systemic
	DNEL	Long term Oral	0.272 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.272 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.473 mg/m ³	General population	Systemic
Aluminium powder (stabilized)	DNEL	Long term Dermal	0.544 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.92 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	3.72 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	3.72 mg/m ³	Workers	Systemic
	DNEL	Long term Oral	3.95 mg/kg bw/day	General population	Systemic

PNECs

No PNECs available

8.2 Exposure controls

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Individual protection measures

SECTION 8: Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying to ISO 16321-1:2022 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals.

The breakthrough time must be greater than the end use time of the product.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

Always ensure that gloves are free from defects and that they are stored and used correctly.

The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.

Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.

Gloves

Wear suitable gloves tested to ISO 374-1:2016.

Recommended, gloves(breakthrough time) > 8 hours: PVC (> 0.5 mm), nitrile rubber (> 0.75 mm), neoprene (> 0.35 mm), butyl rubber (> 0.4 mm)

For right choice of glove materials, with focus on chemical resistance and time of penetration, seek advice by the supplier of chemical resistant gloves.

The user must check that the final choice of type of glove selected for handling this product is the most appropriate and takes into account the particular conditions of use, as included in the user's risk assessment.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. If dust is generated and ventilation is inadequate, use respirator that will protect against dust/mist. (FFP2 / N95).

Environmental exposure controls : Do not allow to enter drains or watercourses.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Solid. Powder.

Colour : Various.

Odour : Odourless.

Odour threshold : Not applicable.

Melting point (dust) : 85 - 115 °C

Initial boiling point and boiling range : Not applicable.

Flammability : Not applicable.

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SECTION 9: Physical and chemical properties

Lower explosion limit (dust)	: 30 g/m ³ (EN 14034-3)
Minimum ignition energy (mJ)	: 10 - 30 (EN 13821)
Flash point	: Not applicable.
Auto-ignition temperature	: > 400°C
Decomposition temperature	: >250°C
pH	: Not applicable.
Viscosity	: Not applicable.
Solubility(ies)	:

Media	Result
cold water	Not soluble
hot water	Not soluble

Partition coefficient: n-octanol/ water : Not applicable.

Vapour pressure : Not applicable.

Evaporation rate : Not applicable.

Density : 1.2 to 1.9 g/cm³

Vapour density : Not applicable.

Particle characteristics

Median particle size : Not available.

9.2 Other information

No additional information.

SECTION 10: Stability and reactivity

10.1 Reactivity : Fine dust clouds may form explosive mixtures with air.

10.2 Chemical stability : Stable under recommended storage and handling conditions (see Section 7).

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame).
Take precautionary measures against electrostatic discharges.
To avoid fire or explosion, dissipate static electricity during transfer by earthing and bonding containers and equipment before transferring material.
Prevent dust accumulation.

10.5 Incompatible materials : Not applicable.

10.6 Hazardous decomposition products : Decomposition products may include the following materials: carbon monoxide, carbon dioxide, smoke, oxides of nitrogen.

SECTION 11: Toxicological information**11.1 Information on toxicological effects****Acute toxicity**

Product/ingredient name	Result	Species	Dose	Exposure
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	LD50 Oral	Rat	7400 mg/kg	-

Acute toxicity estimates

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SECTION 11: Toxicological information

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	7400	N/A	N/A	N/A	N/A

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
titanium dioxide	Skin - Mild irritant	Human	-	72 hours	-

Sensitisation

Based on available data, the classification criteria are not met.

Mutagenicity

No known significant effects or critical hazards.

Carcinogenicity

It has been observed that the carcinogenic hazard of this product arises when respirable dust is inhaled in quantities leading to significant impairment of particle clearance mechanisms in the lung.

No known significant effects or critical hazards.

Reproductive toxicity

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Teratogenicity

No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : No known significant effects or critical hazards.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

General : No known significant effects or critical hazards.

Other information : None identified.

SECTION 12: Ecological information**12.1 Toxicity**

There are no data available on the mixture itself.

Coating powder residues should not be allowed to enter drains or watercourses or be deposited where they could affect ground or surface waters.

The mixture has been assessed following the summation method of the CLP Regulation (EC) No 1272/2008 and is not classified as hazardous to the environment, but contains substance(s) hazardous to the environment. See section 3 for details.

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SECTION 12: Ecological information

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute LC50 3 mg/l Fresh water	Crustaceans - Water flea - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Water flea - Daphnia pulex - Neonate	48 hours
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	Acute LC50 >1000000 µg/l Marine water	Fish - Mummichog - Fundulus heteroclitus	96 hours
	Acute EC50 9 mg/l	Algae - Algae - Scenedesmus subspicatus	72 hours
aluminium powder (stabilised)	Acute EC50 125 mg/l	Crustaceans	48 hours
	Chronic NOEC 0.64 mg/l	Algae	-
	Acute LC50 38000 µg/l	Daphnia - Water flea - Daphnia magna	48 hours
	Acute LC50 1130 µg/l Fresh water	Fish - Loach Family - Cobitidae - Fry	96 hours
	Chronic NOEC 9 mg/l Fresh water	Aquatic plants - Coontail - Ceratophyllum demersum	3 days

Conclusion/Summary : No known significant effects or critical hazards.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
1,2,4,5-benzenetetracarboxylic acid, compd. with 4,5-dihydro-2-phenyl-1h-imidazole (1:1)	1	-	low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Other adverse effects : No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Within the present knowledge of the supplier, this product is not regarded as hazardous waste, as defined by EU Directive 2008/98/EC.

Waste catalogue

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SECTION 13: Disposal considerations

Waste code	Waste designation
08 02 01	waste coating powders

Packaging

Methods of disposal : The generation of waste should be avoided or minimised wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	Waste catalogue
CEPE Guidelines	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number	Not regulated.	Not regulated.	Not regulated.	Not regulated.
14.2 UN proper shipping name	-	-	-	-
14.3 Transport hazard class(es)	-	-	-	-
14.4 Packing group	-	-	-	-
14.5 Environmental hazards	No.	No.	No.	No.

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

UK (GB)/REACH

Annex XIV - List of substances subject to authorisation

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Ozone depleting substances

Not listed.

Prior Informed Consent (PIC)

Not listed.

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SECTION 15: Regulatory information

Persistent Organic Pollutants

Not listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

Seveso Directive

This product is not controlled under the Seveso Directive.

EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Listed

Industrial emissions (integrated pollution prevention and control) - Water : Listed

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

15.2 Chemical safety assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

🔍 Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- GB CLP = UK CLP (EC No 1272/2008) on the Classification, Labelling and Packaging of Substances and Mixtures as amended by (EU Exit) Regulations 2019 No. 720 and amendments
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = GB CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification

Not classified.

Full text of abbreviated H statements

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SECTION 16: Other information

H228	Flammable solid.
H261	In contact with water releases flammable gases.
H351	Suspected of causing cancer.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications

Aquatic Chronic 3	LONG-TERM (CHRONIC) AQUATIC HAZARD - Category 3
Carc. 2	CARCINOGENICITY - Category 2
Flam. Sol. 1	FLAMMABLE SOLIDS - Category 1
Water-react. 2	SUBSTANCES AND MIXTURES WHICH IN CONTACT WITH WATER EMIT FLAMMABLE GASES - Category 2

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Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.