SAFETY DATA SHEET



Hardtop Optima Comp B

Section 1. Identification of the substance/mixture and of the company/undertaking

GHS product identifier	: Hardtop Optima Comp B
Product code	: 9620
Other means of identification	: Not available.
Product description	: Hardener.
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Use in coatings - Industrial use Use in coatings - Professional use

Manufacturing country	:	Jotun Thailand Limited 700/353 Amata Nakorn Industrial Estate (BIP 2) Moo 6, Tumbol Donhualoh, Amphur Muang Chonburi Chonburi 20000 Thailand
		Phone: + 66 2 022 9888 Fax: + 66 2 022 9888 , + 66 38 214 375
		SDSJotun@jotun.com
Emergency telephone number	:	Jotun Thailand Limited Phone: + 66 2 022 9888 ext. 2100, 2400, 2402

Section 2. Hazards identification

Classification of the substance or mixture	: ACUTE TOXICITY (oral) - Category 5 SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1 SKIN SENSITISATION - Category 1 REPRODUCTIVE TOXICITY - Category 1 SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2
GHS label elements	
Hazard pictograms	
Signal word	: Danger.

Section 2. Hazards identification

Hazard statements	 H303 - May be harmful if swallowed. H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage. H360 - May damage fertility or the unborn child. H373 - May cause damage to organs through prolonged or repeated exposure. (immune system)
Precautionary statements	
Prevention	 P201 - Obtain special instructions before use. P281 - Use personal protective equipment as required. P280 - Wear protective gloves. Wear eye or face protection. P260 - Do not breathe vapour or spray.
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P362 - Take off contaminated clothing and wash before reuse. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: Not applicable.
Disposal	: P501 - Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture Other means of : Not available. identification

Ingredient name	%	CAS number
1,2-ethanediamine, n-[3-(dimethoxymethylsilyl)propyl]-	≥10 - <25	3069-29-2
dioctyltin dilaurate	<10	3648-18-8

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures		
Eye contact	: Get medical attention immediately. Call a poison center or physic flush eyes with plenty of water, occasionally lifting the upper and le Check for and remove any contact lenses. Continue to rinse for a Chemical burns must be treated promptly by a physician.	ower eyelids.
Inhalation	: Get medical attention immediately. Call a poison center or physic victim to fresh air and keep at rest in a position comfortable for bro- suspected that fumes are still present, the rescuer should wear ar or self-contained breathing apparatus. If not breathing, if breathin respiratory arrest occurs, provide artificial respiration or oxygen by It may be dangerous to the person providing aid to give mouth-to- resuscitation. If unconscious, place in recovery position and get r immediately. Maintain an open airway. Loosen tight clothing such belt or waistband. In case of inhalation of decomposition products	eathing. If it is n appropriate mask ng is irregular or if y trained personnel. mouth nedical attention h as a collar, tie,
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Section 4. First aid measures

	symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

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Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Over-exposure signs/sym	<u>ptoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing theroughly with water before removing it or wear gloves.

thoroughly with water before removing it, or wear gloves.

Section 4. First aid measures

See toxicological information (Section 11)

Section 5. Firefighting measures

	-
Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilt material. Do not breathe vapour or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and material for containment and cleaning up

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
Large spill	: Stop leak if without risk. Move containers from spill area. Approach the release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilt product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling	
Protective measures	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapour or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabelled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
dioctyltin dilaurate	ACGIH TLV (United States, 7/2023). [Tin, organic compounds] Absorbed through skin.	
	TWA: 0.1 mg/m³, (as Sn) 8 hours. STEL: 0.2 mg/m³, (as Sn) 15 minutes.	

Appropriate engineering : controls	If user operations generate dust, fumes, gas, vapour or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure : controls	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measures	i de la constante d
Hygiene measures :	Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection :	Safety eyewear complying to ISO 16321-1:2022 should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists,

assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Section 8. Exposure controls/personal protection

Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
	There is no one glove material or combination of materials that will give unlimited resistance to any individual or combination of chemicals. The breakthrough time must be greater than the end use time of the product. The instructions and information provided by the glove manufacturer on use,
	storage, maintenance and replacement must be followed. Gloves should be replaced regularly and if there is any sign of damage to the glove material.
	Always ensure that gloves are free from defects and that they are stored and used correctly.
	The performance or effectiveness of the glove may be reduced by physical/chemical damage and poor maintenance.
	Barrier creams may help to protect the exposed areas of the skin but should not be applied once exposure has occurred.
	Wear suitable gloves tested to ISO 374-1:2016. May be used, gloves(breakthrough time) 4 - 8 hours: butyl rubber (> 0.4 mm), fluor rubber (> 0.35 mm)
Body protection	: Use chemical-resistant protective suit / disposable overall.
	Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.
	If workers are exposed to concentrations above the exposure limit, they must use a respirator according to EN 140. Use respiratory mask with charcoal and dust filter when spraying this product, according to EN 14387(as filter combination A2-P2). In confined spaces, use compressed-air or fresh-air respiratory equipment. When use of roller or brush, consider use of charcoalfilter.
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Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

<u>Appearance</u>	
Physical state	: Liquid.
Colour	: Colourless.
Odour	: Characteristic.
Odour threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not applicable.
Boiling point, initial boiling point, and boiling range	: Lowest known value: 240°C (464°F) (1,2-ethanediamine, n-[3-(dimethoxymethylsilyl) propyl]-).
Flash point	: Closed cup: 180°C (356°F)
Evaporation rate	: Not available.
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Section 9. Physical and chemical properties and safety characteristics

Flammability	:	Not applicable.	
Lower and upper explosion limit/flammability limit	:	Not available.	
Vapour pressure	:	Highest known value: 0.001 kPa (0.008 mm Hg) (at 20°C) (1,2-ethanediamine, n-[3- (dimethoxymethylsilyl)propyl]-). Weighted average: 0.0008 kPa (0.006 mm Hg) (at 20°C)	
Relative vapour density	:	Not available.	
Relative density	:	1.104 g/cm ³	
Solubility	:	cold waterNot solublehot waterNot soluble	
Partition coefficient: n- octanol/water	:	Not available.	
Auto-ignition temperature	:	Lowest known value: 280°C (536°F) (1,2-ethanediamine, n-[3-(dimethoxymethylsilyl) propyl]-).	
Decomposition temperature	:	Not available.	
Viscosity	:	Kinematic (40°C (104°F)): >20.5 mm²/s (>20.5 cSt)	
Flow time (ISO 2431)	:	Not available.	
Particle characteristics			
Median particle size	:	Not applicable.	

Section 10. Stability and reactivity

Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Incompatible materials	: Keep away from the following materials to prevent strong exothermic reactions: oxidising agents, strong alkalis, strong acids.
Conditions to avoid	: No specific data.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Chemical stability	: The product is stable.
Reactivity	: No specific test data related to reactivity available for this product or its ingredients

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1,2-ethanediamine, n-[3- (dimethoxymethylsilyl)propyl] -	LD50 Oral	Mammal - species unspecified	200 mg/kg	-

Irritation/Corrosion

Section 11. Toxicological information

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Product/ingredient name	Result	Species	Score	Exposure	Observation
1,2-ethanediamine, n-[3- (dimethoxymethylsilyl)propyl] -	Eyes - Severe irritant Skin - Moderate irritant	Mammal - species unspecified Mammal - species unspecified	-	-	-

Sensitisation

• • • • • • • • • • • • • • • • • • • •	Route of exposure	Species	Result
1,2-ethanediamine, n-[3- (dimethoxymethylsilyl)propyl] -	skin	Mammal - species unspecified	Sensitising

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name		Route of exposure	Target organs
dioctyltin dilaurate	Category 1	-	immune system

Aspiration hazard

Not available.

Information on likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: May be harmful if swallowed.
Symptoms related to the phy	sical, chemical and toxicological characteristics
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced foetal weight increase in foetal deaths

Section 11. Toxicological information

Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced foetal weight increase in foetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced foetal weight increase in foetal deaths skeletal malformations

Delayed and immediate effect	ts	as well as chronic effects from short and long-term exposure
<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	1	Not available.
<u>Long term exposure</u>		
Potential immediate effects	1	Not available.
Potential delayed effects	1	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	-	May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Reproductive toxicity	:	May damage fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapours) (mg/l)	Inhalation (dusts and mists) (mg/l)
Hardtop Optima Comp B (MM-WCS) 1,2-ethanediamine, n-[3-(dimethoxymethylsilyl) propyl]-	2510.0 500	N/A N/A	N/A N/A	N/A N/A	N/A N/A

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogPow	BCF	Potential
dioctyltin dilaurate	-	<100	low

<u>Mobility in soil</u>	
Soil/water partition coefficient (Koc)	: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimised wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities
	with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilt material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	ΙΑΤΑ
UN number	Not regulated.	Not regulated.	Not regulated.
UN proper shipping name	-	-	-
Transport hazard class(es)	-	-	-
Packing group	-	-	-
Environmental hazards	No.	No.	No.

ADR / RID

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Hazardous Substances Act

Type

Section 15. Regulatory information

	-		-		
Ingredient name	CAS number	<u>Designated</u> <u>quantity</u>	<u>Type</u>	<u>Authority</u>	Conditions
methanol	67-56-1	-	1		Except the part on responsibility of The Food and Drug Administration
methanol	67-56-1	-	1	-	Use as solvent in household products, with exemption for correction products in the form of correction tape or correction pen.
methanol	67-56-1	-	4	The Food and Drug Administration	In products intended for injection or spraying, and in products that contact to skin or food when being used

Harmful Chemicals List : No

: Not listed

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Section 16. Other information

History

matory	
Date of printing	: 30.01.2025
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Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Section 16. Other information

Classification	Justification
ACUTE TOXICITY (oral) - Category 5	Calculation method
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/EYE IRRITATION - Category 1	Calculation method
SKIN SENSITISATION - Category 1	Calculation method
REPRODUCTIVE TOXICITY - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE - Category 2	Calculation method

References

: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.