

# **Jotun Siloxane Acrylic Primer**

# **Product description**

## **Type**

This product is a clear coat based on a silane siloxane and an acrylic resin.

#### **Features and benefits**

Penetrates and impregnates the host substrate to form a hydrophobic barrier which cures with the influence of atmospheric humidity and condenses to a tack free film. Act repulsive to water.

## **Recommended use**

Ideal for protecting concrete surfaces.

# **Product data**

Packaging size 18L

Turkey: 2.5L and 15 L

**Colours** Clear

Solids by volume  $11 \pm 2$  volume%

**VOC** 739 g/l ISO 11890 EU

**VOC** 739 g/l EU VOC Directive 2004/42/CE (theoretical)

**VOC** 739 g/l IED (2010/75/EU) (theoretical)

g/l

**VOC** 739 g/l US EPA method 24 (theoretical)

(CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)

**VOC** 739 g/l US EPA method 24

**VOC comments**This is the theoretical value. Tested value will vary depending on test methodology,

accuracy of equipment used for testing and test conditions.

# **Application data**

#### **Remarks**

Handle with care. Stir well before use.

#### The product can be applied by

Roller: Recommended.

Brush: Recommended to paint corners and edges.

Spray: Conventional air-atomised, airless spray or air-assisted airless.

## **Guiding data for airless spray**

**Nozzle tip** 0.33-0.46 mm (0.013-0.018")

**Spray angle degrees** 40° - 80°

Pressure at nozzle 15 MPa (150 kp/cm², 2100 psi)

#### Cleaning of painting tools

Jotun Thinner No. 2

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## Film thickness per coat

#### Typical recommended range

Film thickness will vary and is calculated as average.

Theoretical spreading rate  $10 - 8 \text{ m}^2/\text{I}$ 

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

#### **Thinner**

Jotun Thinner No. 2

#### **Dilution**

Maximum 10 %

## **Conditions during application**

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

## **Drying times**

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

- 1. Recommended data given is, for recoating with the same generic type of paint.
- 2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
- 3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

The drying time is measured by stated values: Relative Humidity (RH) 50 % Substrate temperature			
	10 °C	23 °C	40 °C
Surface (touch) dry	5 h	3 h	1 h
Hard dry	10 h	6 h	2 h
Dry to over coat, minimum	10 h	6 h	2 h

# **Directions for use**

#### **Surface preparation**

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of form release agents/curing agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

#### **Recommended paint system**

#### **Primer**

Jotun Siloxane Acrylic Primer: 1 or 2 Coats

# **Topcoat**

Recommended paint system

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#### **Remarks**

Other systems may be specified, depending on area of use.

Contents of packaging with different batch numbers must be mixed together before use.

Please refer to the Decorative Sales Department for technical advice.

#### **Storage**

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

# **Environmental labelling**

## **Green Building Standards**

This product contributes to Green Building Standard credits by meeting the following specific requirements:

LEED®v4 (2013)

MR credit: Building product disclosure and optimization

-Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path - REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

- Environmental Product Declarations. Product-specific Type III EPD (ISO 14025;21930, EN 15804).

BREEAM® International (2016)

Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804).

BREEAM® International (2013)

Hea 02: VOC content for Binding Primers SB (750 g/l) (EU Directive 2004/42/CE).

Additional certificates and approvals may be available on request.

# Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

## **Disclaimer**

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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This Technical Data Sheet supersedes those previously issued.

The Technical Data Sheet (TDS) is recommended to be read in conjunction with the Safety Data Sheet (SDS) for this product. For your nearest local Jotun office, please visit our website at www.jotun.com.

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