

Proline System

Product description

This is an abrasion resistant, styrene free, glass flake reinforced polyester lining which gives a documented long service life time.

Typical use

Casting new pipes for drain and waste water pipes inside old pipes made of e.g. cast iron, plastic, concrete or ceramic material.

Colours

light grey

Product data

Property	Test/Standard	Description
Solids by volume	calculated	98 ± 2 %
Gloss level (GU 60 °)	ISO 2813	semi gloss (35-70)
Flash point	ISO 3679 Method 1	53 °C
Density	calculated	1.2 kg/l
VOC-EU	IED (2010/75/EU) (theoretical)	5 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.
Gloss description: According to Jotun Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

Dry film thickness	600 - 1500 µm
Wet film thickness	610 - 1530 µm
Theoretical spreading rate	1.6 - 0.7 m ² /l

All vinyl ester and polyester resin systems are subject to some shrinkage during the curing process. This results in a practical spreading rate lower than the theoretically calculated. The shrinkage depends on actual dry film thickness applied and conditions during application.

Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

According to Proline's application procedure.

Application

Application methods

The product can be applied by

According to Proline's application procedure.

Product mixing

Add 1.25 - 2.5 vol.% Jotun Peroxide 13.

Guiding data for airless spray

According to Proline's application procedure.

Drying and Curing time

Substrate temperature	5 °C	10 °C	23 °C	40 °C
Surface (touch) dry	2.5 h	2.5 h	45 min	45 min
Dry to over coat, minimum	2.5 h	2.5 h	45 min	45 min
Dried/cured for service	3 d	2 d	12 h	4 h

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Induction time and Pot life

Paint temperature 23 °C

Pot life 15 min

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	90 °C	100 °C
Immersed, sea water	50 °C	50 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

Additional information

INSTRUCTION FOR USE:

Follow Proline's cleaning instructions. The surface must be clean and dry.

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Proline System	16	20

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

Proline System 6 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
