

## Jotamastic 90 Alu B15

### Product description

This is a two component polyamine cured epoxy mastic coating. It is a surface tolerant, abrasion resistant, high solids, high build product. It is an aluminium pigmented product. Specially designed for areas where optimum surface preparation is not possible or required. Provides long lasting protection in environments with high corrosivity. Can be used as primer, mid coat, finish coat or as single coat system in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanised steel, stainless steel, aluminium, concrete and a range of aged coating surfaces. It can be applied at sub zero surface temperatures.

### Typical use

Approved to meet the requirements of UK Highway Agency Item 115 for use on bridges and highway infrastructure.

### Colours

aluminium

### Product data

Property	Test/Standard	Description
<b>STANDARD GRADE</b>		
Solids by volume	ISO 3233	76 ± 2 %
Gloss level (GU 60 °)	ISO 2813	semi gloss (35-70)
Flash point	ISO 3679 Method 1	35 °C
Density	calculated	1.4 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	229 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	250 g/l
EU	European Paint Directive 2004/42/CE	Calculated	250 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	250 g/l
Korea	Korea Clean Air Conservation Act	Calculated	250 g/l

### WINTER GRADE

Solids by volume	ISO 3233	76 ± 2 %
Flash point	ISO 3679 Method 1	30 °C
Density	calculated	1.4 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	229 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	229 g/l
EU	European Paint Directive 2004/42/CE	Calculated	229 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	229 g/l

Korea Korea Clean Air Conservation Act Calculated 229 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

Small colour variations may occur when changing between the two curing agents. If exposed to weathering without topcoat, the Wintergrade (WG) version will yellow at a faster rate than the same colour in Standard grade.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	100 - 300 µm
Wet film thickness	132 - 395 µm
Theoretical spreading rate	7.6 - 2.5 m <sup>2</sup> /l

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)	Sa 2 (ISO 8501-1)
Stainless steel	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Aluminium	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Galvanised steel	The surface shall be clean, dry and appear with a rough and dull profile.	Sweep blast-cleaning using non-metallic abrasive leaving a clean, rough and even pattern.
Shop primed steel	Clean, dry and undamaged shop primer (ISO 12944-4 5.4)	Sa 2 (ISO 8501-1)
Coated surfaces	Clean, dry and undamaged compatible coating	Clean, dry and undamaged compatible coating

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.



Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

**Paint temperature** 23 °C

### STANDARD GRADE

Pot life 2 h

### WINTER GRADE

Pot life 45 min

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	120 °C
Immersed, sea water	50 °C	60 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

Note that the coating will be resistant to various immersion temperatures depending on the specific chemical and whether immersion is constant or intermittent. Heat resistance is influenced by the total coating system. If used as part of a system, ensure all coatings in the system have similar heat resistance.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: epoxy shop primer, inorganic zinc silicate shop primer, zinc epoxy, epoxy, epoxy mastic, inorganic zinc silicate  
Subsequent coat: polyurethane, polysiloxane, epoxy, acrylic, vinyl epoxy

## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Jotamastic 90 Alu B15 Comp A	3.55 / 15.6	5 / 20
Jotamastic 90 Standard Comp B	1 / 4.4	1 / 5
Jotamastic 90 Wintergrade Comp B	1 / 4.4	1 / 5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

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## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

Jotamastic 90 Alu B15 Comp A	48 month(s)
Jotamastic 90 Standard Comp B	48 month(s)
Jotamastic 90 Wintergrade Comp B	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

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## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

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## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

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## Disclaimer

# Technical Data Sheet

## Jotamastic 90 Alu B15



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The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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