

Fenomastic Pure CL ENA SG(I)

Product description

Type

This product is a superior quality enamel topcoat, designed for interior surfaces. Based on alkyd resin.

Features and benefits

Specially designed to provide maximum resistance against yellowing. Provides semigloss luxury finish. Free from harmful heavy metals such as Mercury, Lead, Cadmium, Arsenic, Chromium etc.

Recommended use

Ideal for decorating and protecting interior surfaces.

Substrate

Cement plaster, Concrete, block work, rendered surfaces, Gypsum board, Wood, Steel etc.

Product data

Packaging size	1 L, 5 L, 10 L and 20L.		
Colours	White and Colours available in Jotun Multicolor system.		
Solids	43	± 2	volume%
Flash point	Closed cup: 36°C (96,8°F)		
VOC	450	g/l	ISO 11890 EU

Application data

Remarks

Handle with care. Stir well before use.

The product can be applied by

Spray : Use airless spray or conventional spray.

Roller : Recommended.

Brush : Recommended for stripe coating and small areas.

Guiding data for airless spray

Nozzle tip	0.33-0.53 mm (0.013" - 0.021")
Spray angle degrees	65-80°
Pressure at nozzle	150 Kg/cm ² (2100 psi)

Conditions during application

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, temperature and relative humidity measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

Recommended film thickness per coat

Dry	Minimum	30 µm
Dry	Maximum	40 µm
Dry	Typical	35 µm
Wet	Minimum	75 µm
Wet	Maximum	95 µm
Wet	Typical	80 µm

Film thickness will vary and is calculated as average.

Spreading rate per coat

Theoretical	Minimum	14,5 m ² /l
Theoretical	Maximum	11 m ² /l
Theoretical	Typical	12,5 m ² /l

Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

Dilution

Maximum 10 %

Drying times

Drying times are generally related to air circulation, temperature, film thickness and number of coats, and will be affected correspondingly. The figures given in the table are typical with:

Good ventilation (Outdoor exposure or free circulation of air)

Typical film thickness

One coat on top of inert substrate

The given data must be considered as guidelines only. The actual drying time and time before recoating may be shorter or longer, depending on the ambient temperature, film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc.

1. Recommended data given is, for recoating with the same generic type of paint.
2. In case of multi-coat application, drying times will be influenced by the number and sequence and by the total thickness of previous coats applied.
3. The surface should be dry and free from any contamination prior to application of the subsequent coat.

Relative Humidity (RH)	50 %	50 %	50 %
Substrate temperature	10 °C	23 °C	40 °C

Directions for use

Surface preparation

The substrate must be sound, clean, dry and free from dust, oil, grease, laitance etc. All traces of foam release agents must be removed. A light sanding with suitable abrasive material is recommended before application. Any resulting dust/loose particles must be removed.

Recommended paint system

Primer

Fenomastic Emulsion Primer : 1 Coat(s)

Undercoat

Stucco filler 2 Coat(s)

Topcoat

Fenomastic Pure CL ENA SG(I) : 2 Coat(s)

Remarks

Other systems may be specified, depending on area of use.

Contents of packaging with different batch numbers must be mixed together before use.

Please refer to the Decorative Sales Department for technical advice.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Health and safety

Please observe the environmental and precautionary notices displayed on the container.

A Material Safety Data Sheet for the product has been issued.

Detailed information regarding health- and safety risks and precautions for the use of this product is specified in the product's Safety Data Sheet.

First-aid measures, refer to section 4.

Handling and storage, refer to section 7.

Transport information, refer to section 14.

Regulatory information, refer to section 15.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.