

Megafiller Smooth

Product description

This is a two component epoxy finishing filler. It has good sanding properties, strong adhesion and good resistance to mechanical impact, solvent and water ingress. Suitable for correctly prepared primed and faired surfaces with products from Jotun's MegaYacht portfolio.

Typical use

Exterior areas, including hull, above and below waterline, superstructure and decks. Apply by trowel or fairing board to fair small surface deflections or imperfections of the finished or faired surface.

Colors

Light buff (after mixing of white Component A with buff Component B)

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	98 ± 2 %
Flash point	ISO 3679 Method 1	230 °F (110 °C)
Density	calculated	1.7 kg/l

Region	Regulation	Test Standard	VOC Value
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The provided data is typical for factory produced products, subject to slight variation depending on color.

Film thickness per coat

Typical recommended specification range

Dry film thickness	2 mils (50 µm)	39 mils (980 µm)
Wet film thickness	2 mils (50 µm)	39 mils (1000 µm)
Theoretical spreading rate	810 ft ² /gal (20 m ² /l)	40 ft ² /gal (1 m ² /l)

Surface preparation

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	Approved fairing filler: Clean, dry and undamaged compatible coating. Cleaning/abrading by orbital sanding or hand sanding with aluminium oxide or silicon carbide sand paper with grit P80-P120 is required, followed by vacuum cleaning. The minimum DFT of the existing primer, according to its relevant TDS, must remain after sanding. If required additional coats should be applied.	Jotun's fairing fillers: The surface should be clean, dry and undamaged. Cleaning/abrading by orbital sanding or hand sanding with aluminium oxide or silicon carbide sand paper with grit P80-P120 is required, followed by vacuum cleaning. If required, additional coats should be applied. Check the relevant product's TDS for detailed information.

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

Application

Application methods

The product can be applied by

Trowel, pallet knife, fairing board or other suitable tools.

Product mixing ratio (by volume)

Megafiller Smooth Comp A	1 part(s)
Megafiller Smooth Comp B	1 part(s)

Product mixing ratio (by weight)

Megafiller Smooth Comp A	1 part(s)
Megafiller Smooth Comp B	1 part(s)

Mix the two components thoroughly until an even color. The components should be mixed together preferably at 15 °C - 25 °C. At lower temperatures the product thickens and is more difficult to mix.

Thinner/Cleaning solvent

Do not add thinner.

Cleaning solvent: Jotun Thinner No. 17

When thinners are used as a cleaning solvent, the use must be in accordance with prevailing local regulations.

Drying and Curing time

Substrate temperature	59 °F	73 °F	95 °F
Surface (touch) dry	16 h	13 h	4 h
Dried/cured for service	14 d	7 d	3 d
Dried/cured for sanding	48 h	20 h	14 h

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product. For best possible adhesion and performance of the product, it is required to sand the filler between overcoating.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

Dried/cured for sanding: The state of drying when a paint film can be sanded without the sandpaper sticking or clogging.

Induction time and Pot life

Paint temperature	73 °F
Pot life	45 min

Increase of temperature will reduce the pot life. Potlife is dependent on the amount mixed.

Shore D hardness

The Shore D values showed below refer to a fully-cured product (14 days at 20°C) with a min. 4 mm thickness. Please refer to ISO 868 for more details.

Note that the tested thickness is outside of the maximum allowed DFT, and is therefore given only for reference.

	Measure after 3 sec
Not sanded	75 ± 5
Sanded with P120	76 ± 5

Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	-

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: epoxy
Subsequent coat: epoxy

Additional information

INSTRUCTION FOR USE:

Apply the product onto suitable epoxy coatings such as Megafiller, Megafiller Multi, Megacote or Megaprimer. May be applied on properly prepared polyurethane or linear polyester coating. For maximum intercoat adhesion, sand each layer of the product. Seal Megafiller Smooth with two coats of a suitable epoxy coating such as Megaprimer. This product may be mixed with Megafiller, however mixing should be done in a controlled way.

For further advice please contact your local Jotun office.

Packaging (typical)

	Volume (liters)	Size of containers (liters)
Megafiller Smooth Comp A	2	3
Megafiller Smooth Comp B	2	3

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Store away from direct sunlight, at a temperature between 10 °C and 30 °C.

Shelf life at 73°F (23 °C)

Megafiller Smooth Comp A	24 month(s)
Megafiller Smooth Comp B	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Note

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Color variation

Colour variation may occur from batch to batch.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.