

## Megafiller Smooth

### Product description

This is a two component epoxy finishing filler. It has good sanding properties, strong adhesion and good resistance to mechanical impact, solvent and water ingress. Suitable for correctly prepared primed or faired surfaces on carbon steel, aluminium, composite and wood substrates.

### Typical use

Exterior areas, including hull, above and below waterline, superstructure and decks. Apply by trowel or fairing board to fair small surface deflections or imperfections of the finished or faired surface.

### Colours

light buff (after mixing of white Component A with buff Component B)

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	98 ± 2 %
Flash point	ISO 3679 Method 1	110 °C
Density	calculated	1.7 kg/l
VOC-US/Hong Kong	US EPA method 24 (tested) (CARB(SCM)2007, SCAQMD rule 1113, Hong Kong)	110 g/l
VOC-EU	IED (2010/75/EU) (theoretical)	122 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour. All data is valid for mixed paint.

### Film thickness per coat

#### Typical recommended specification range

Dry film thickness	100 - 980 µm
Wet film thickness	100 - 1000 µm
Theoretical spreading rate	9.8 - 1 m <sup>2</sup> /l

## Surface preparation

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination.

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	<p>New Jotun Yachting epoxy primer: Clean, dry and undamaged compatible coating Remove any contamination that could interfere with the intercoat adhesion.</p> <p>Cured Jotun Yachting epoxy primer: Exceeding maximum recoat intervals will require cleaning/abrading with abrasive pads (Scotch-Brite® or corresponding type) moistened with Jotun Thinner No. 17.</p> <p>Fillers: Orbital sanding or hand sanding with aluminium oxide or silicon carbide sandpaper with recommended grit according to existing product's surface preparation requirements. Check relevant product's TDS for detailed information.</p>	<p>New Jotun Yachting epoxy primer: Clean, dry and undamaged compatible coating Remove any contamination that could interfere with the intercoat adhesion.</p> <p>Cured Jotun Yachting epoxy primer: Exceeding maximum recoat intervals will require cleaning/abrading by orbital sanding or hand sanding with aluminium oxide or silicon carbide sand paper with grit P80-P120. The minimum DFT of the existing primer, according to its relevant TDS, must remain after sanding. If required additional coats should be applied.</p> <p>Fillers: Orbital sanding or hand sanding with aluminium oxide or silicon carbide sandpaper with recommended grit according to existing product's surface preparation requirements. Check relevant product's TDS for detailed information.</p>

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

## Application

### Application methods

The product can be applied by

Trowel: Pallet knife or other suitable tools.

### Product mixing ratio (by volume)

Megafiller Smooth Comp A	1 part(s)
Megafiller Smooth Comp B	1 part(s)

### Product mixing ratio (by weight)

Megafiller Smooth Comp A	1 part(s)
Megafiller Smooth Comp B	1 part(s)

Mix the two components thoroughly until an even colour. Mix by trowel or with an approved filler mixing machine.

### Thinner/Cleaning solvent

Do not add thinner.

Cleaning solvent: Jotun Thinner No. 17

For cleaning of equipment only.

When thinners are used as a cleaning solvent, the use must be in accordance with prevailing local regulations.

### Drying and Curing time

Substrate temperature	15 °C	23 °C	35 °C
Surface (touch) dry	16 h	13 h	4 h
Walk-on-dry	48 h	14 h	10 h
Dry to over coat, minimum	8 h	5 h	2 h
Dried/cured for service	14 d	7 d	3 d

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

### Induction time and Pot life

Paint temperature	23 °C
Pot life	45 min

Increase of temperature will reduce the pot life.

## Shore D hardness

	Measure after 3 sec
Not sanded	75 ± 5
Sanded with P120	76 ± 5

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	-

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat:	epoxy
Subsequent coat:	epoxy

## Additional information

### INSTRUCTION FOR USE:

Apply the product onto suitable epoxy coatings such as Megafiller, Megafiller Multi, Megacote or Megaprimer. May be applied on properly prepared polyurethane or linear polyester coating. For maximum intercoat adhesion, sand each layer of the product. Seal Megafiller Smooth with two coats of a suitable epoxy coating such as Megaprimer. This product may be mixed with Megafiller, however mixing should be done in a controlled way.

For further advice please contact your local Jotun office.

## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Megafiller Smooth Comp A	2	3
Megafiller Smooth Comp B	2	3

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

Megafiller Smooth Comp A	24 month(s)
Megafiller Smooth Comp B	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

When applicable, products primarily meant for use as primers or antifouling may have slight colour variations from batch to batch. Such products may fade and chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., and application quality. Contact your local Jotun office for further information.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.