

## Hardtop TL87 EG

### Product description

This is a two component chemically curing aliphatic acrylic polyurethane coating. It has a matt, metallic finish with very good gloss retention. It is a high solids product. The product has good application properties with low dry spray. To be used as topcoat in atmospheric environments.

### Typical use

Protective:  
Recommended for general infrastructure such as bridges and buildings. Suitable for a wide range of industrial structures.

### Colours

DB Iron Mica colors in accordance with TL/TP-KOR Steel Structures

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	61 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	32 °C
Density	calculated	1.7 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	352 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	352 g/l
EU	European Paint Directive 2004/42/CE	Calculated	352 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	352 g/l
Korea	Korea Clean Air Conservation Act	Calculated	352 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	50 - 100	µm
Wet film thickness	80 - 160	µm
Theoretical spreading rate	12.2 - 6.1	m <sup>2</sup> /l

Bright colours may need film thickness in the high end of the recommended specification range to achieve opacity.

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	Clean, dry and undamaged compatible coating	Clean, dry and undamaged compatible coating

## Application

### Application methods

The product can be applied by

Spray:	Use air spray or airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	May be used. Care must be taken to achieve the specified dry film thickness.

### Product mixing ratio (by volume)

Hardtop TL87 EG Comp A	10 part(s)
Hardtop XP Comp B	1 part(s)

### Product mixing ratio (by weight)

Hardtop TL87 EG Comp A	100 part(s)
Hardtop XP Comp B	7 part(s)

### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 10

### Guiding data for airless spray

Nozzle tip (inch/1000): 13-19  
Pressure at nozzle (minimum): 150 bar/2100 psi

### Guiding data for air spray

Nozzle tip: HVLP: 11-19 (inch/1000) / Pressure pot: 1.1-1.9 (mm)  
Pressure at nozzle (minimum): HVLP: 2.1 bar/30 psi / Pressure pot: 2.1 bar/30 psi

## Drying and Curing time

Test method DIN EN 23 270  
Tested at 23 °C

Dry degree 1: 1.5 h  
Dry degree 6: 4 h

## Induction time and Pot life

Pot life: ≥ 6 h (by specific BAST method)

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	140 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: epoxy, zinc epoxy, epoxy mastic, polyurethane

## Packaging (typical)

	<b>Volume (litres)</b>	<b>Size of containers (litres)</b>
Hardtop TL87 EG Comp A	4.55 / 18.2	5 / 20
Hardtop XP Comp B	0.45 / 1.8	1 / 3

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Storage temperature not to exceed 40 °C.

## Shelf life at 23 °C

Hardtop TL87 EG Comp A	12 month(s)
Hardtop XP Comp B	48 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

## Disclaimer

# Technical Data Sheet

## Hardtop TL87 EG



Jotun Protects Property

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The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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