

Jotaprime HTX

Product description

This is a one component polyvinyl butyral based coating. It is fast drying. It is Heat Oil (Transformer) Resistant (HOR) according to ASTM D3455. Suitable for properly prepared carbon steel substrates.

Typical use

Protective:
Internal coating of transformer oil tank.

Colours

white

Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	15 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Density	calculated	1 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	711 g/l
Hong Kong	Air Pollution Control (VOC) Regulation	Calculated	711 g/l
EU	European Paint Directive 2004/42/CE	Calculated	710 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	710 g/l
Korea	Korea Clean Air Conservation Act	Calculated	711 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

Film thickness per coat

Typical recommended specification range

Dry film thickness	30 - 40	µm
Wet film thickness	200 - 267	µm
Theoretical spreading rate	5 - 3.8	m ² /l

Surface preparation

Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 2 (ISO 8501-1)*	Sa 2½ (ISO 8501-1)

*Solvent cleaned, contamination free surface as minimum surface preparation.

Application

Application methods

The product can be applied by

- Spray: Use air spray.
Brush: Recommended for touch-up purposes.

Use brush for small areas.

Product mixing

Single pack

Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 17

Guiding data for air spray

Nozzle tip: 11-19 (HVLP) / 1.1-1.9 mm (pressure pot)

Pressure at nozzle (minimum): 3 bar / 43 psi

Drying and Curing time

Substrate temperature 23 °C

Surface (touch) dry	15 min
Walk-on-dry	4 h
Dry to over coat, minimum	30 min

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85%, and at the typical DFT for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Heat resistance

Heat Oil Resistance (HOR) test as per ASTM D3455

Immersed in transformer oil:
Continuous: 105 °C
Peak: 120 °C for 1 hour

Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Subsequent coat: Itself

Packaging (typical)

	Volume (litres)	Size of containers (litres)
Jotaprime HTX	5 / 20	5 / 20

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Shelf life at 23 °C

Jotaprime HTX 6 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.
