

## Barrier 80 WF

### Product description

This is a two component waterborne polyamine adduct cured zinc rich epoxy coating. It is a high zinc dust containing product. It conforms to the compositional requirements of SSPC paint 20, level 2 and ISO 12944-5. It provides very good corrosion protection as part of a complete coating system. To be used as primer in atmospheric environments. It is part of a complete water borne system with a recommended Jotun waterborne midcoat and topcoat, or a part of a hybrid system with suitable solvent borne midcoat and topcoat. This product complies with ASTM D520 type II zinc dust.

### Typical use

Protective:

Suitable for structural steel and piping exposed in corrosivity categories up to C5 (ISO 12944-2). Recommended for refineries, power plants, bridges, buildings, mining equipment and general structural steel. Specially designed as a primer for coating systems where extended durability is required.

### Approvals and certificates

Tested in accordance with ISO 12944-6, high expected durability in corrosivity category C5

Additional certificates and approvals may be available on request.

### Colours

grey

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	55 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	38 °C
Density	calculated	2.2 kg/l
VOC-China	GB/T 23985-2009 (tested)	211 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	40 - 80	µm
Wet film thickness	75 - 150	µm
Theoretical spreading rate	13.8 - 6.9	m <sup>2</sup> /l

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Carbon steel	St 3 (ISO 8501-1)	Sa 2½ (ISO 8501-1)
Shop primed steel	Clean, dry and undamaged approved shop primer (ISO 12944-4 5.4)	Sweep blasted or alternatively blasted to Sa 2 (ISO 8501-1) of at least 70 % of the surface.

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

## Application

### Application methods

The product can be applied by

Spray:	Use airless spray.
Brush:	Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.
Roller:	Can be used

### Product mixing ratio (by volume)

Barrier 80 WF Comp A	1.5 part(s)
Barrier 80 WF Comp B	1 part(s)

### Thinner/Cleaning solvent

Thinner: Deionized water

Thinning max.: 20 %

Metal ions in tap water may lead to early corrosion failure.

### Guiding data for airless spray

Nozzle tip (inch/1000): 17-21

Pressure at nozzle (minimum): 150 bar/2100 psi

## Drying and Curing time

Substrate temperature	10 °C	23 °C	40 °C
Surface (touch) dry	1 h	30 min	15 min
Walk-on-dry	16 h	6 h	2 h
Dry to over coat, minimum	16 h	6 h	2 h
Dried/cured for service	30 d	14 d	5 d

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 70 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

Paint temperature	10 °C	23 °C	40 °C
Pot life	2 h	2 h	2 h

## Heat resistance

	Temperature	
	Continuous	Peak
Dry, atmospheric	120 °C	140 °C

Peak temperature duration max. 1 hour.

The temperatures listed relate to retention of protective properties. Aesthetic properties may suffer at these temperatures.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: inorganic zinc shop primer  
Subsequent coat: epoxy, epoxy mastic

## Packaging (typical)

	Volume (litres)	Size of containers (litres)
Barrier 80 WF Comp A	4.8	10
Barrier 80 WF Comp B	3.2	5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, cool, well ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Protect from freezing at all times during storage and transport.  
Recommended storage temperature is between 5 °C and 35 °C.

## Shelf life at 23 °C

Barrier 80 WF Comp A 12 month(s)  
Barrier 80 WF Comp B 12 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.