

## Jotun Super Durable 2900 Smooth

### PRODUCT DESCRIPTION

Jotun Super Durable 2900 TGIC-free powder coating is specifically designed to meet stringent requirements of the construction industry. Available in a smooth finish this product has a unique matte appearance. It provides the longevity of designs and building components by ensuring a high level of gloss retention, colour stability and corrosion protection, as well as aesthetics. This powder enables efficient application and provides uniform flow and attractive finish even after recycling.

This product contributes to the Green Buildings Standard credits. Please see section Green Building Standards.

### Application areas

This product is highly recommended to meet gloss retention and colour stability requirements. Primary areas of application are architectural aluminium extrusions and claddings. Other substrates may be used. Please consult your local Jotun Powder sales representative.

When screen printing or sealants are used, it is advised to run separate trials to ensure compatibility and to meet the required performance criteria.

### POWDER PROPERTIES

Property	Standard	Result
Specific gravity	Calculated	Max. 1.5 g/cm <sup>3</sup>

### Storage

Keep in a dry cool area. Maximum temperature 25 °C. Maximum relative humidity 60 %. If stored longer than 12 months a quality test must be performed.

### APPLICATION

#### Pretreatment

The overall performance of the coating system is largely dependent on the nature of the substrate and the type and quality of the pretreatment. For optimal results, it is recommended to follow the pretreatment supplier's instructions and recommendations.

The recommended types of pretreatment for the most frequently used substrates are:

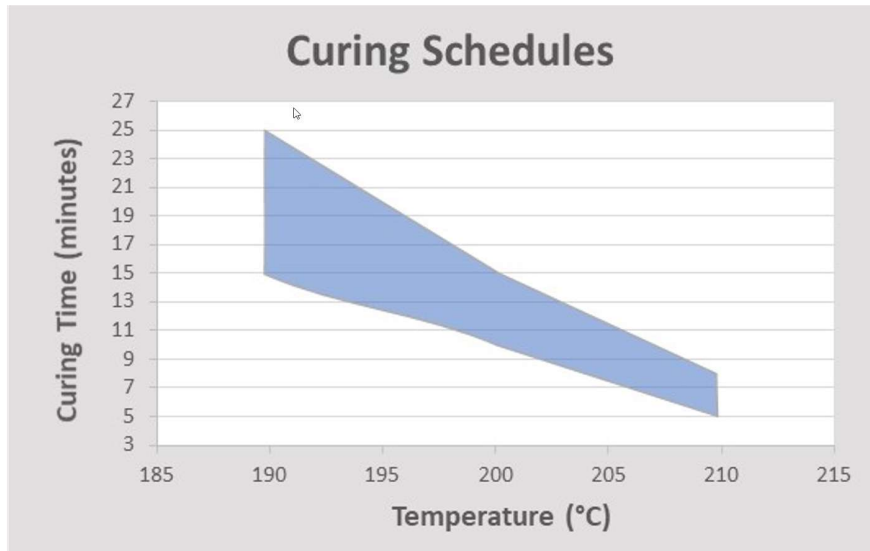
Substrate	Pretreatment
Aluminium	Chromate conversion
Final rinse (deionized)	The last running water from the object should be tested at 20 °C. The readings obtained should measure below 30 µS/cm.

Suitable chrome-free pretreatment for aluminium is also recommended. Due to the variety of chrome-free pretreatments available today, only the approved systems from Qualicoat and GSB should be used. Detailed advice should be sought from the pretreatment supplier. Chromate-phosphate (trivalent chrome) pretreatment should be avoided.

**Powder application**

Recommended film thickness (µm): 60-80

**Curing**



**Equipment**

Suitable for Corona or Tribo charging equipment.

**APPEARANCE**

**Colour**

Selected range of RAL colours. This product is also available in the Cool Shades Collection, a selection of colours with heat-reflective properties. Additional colours can be made upon request.

**Gloss**

EN ISO 2813 (60°) 7±2

**Finish**

Smooth

If the significant surface is too small or unsuitable for the gloss to be measured with the glossmeter, the gloss should be compared visually with the reference sample (from the same viewing angle).

Gloss measurements of metallic effect coatings can show deviation from original levels specified in this document and visual comparison with the reference sample is recommended.

**Gloss range used in TDS and on the label of the metallic effect coatings represents gloss of the base and not of the final finish.**

**PERFORMANCE**

The technical data provided below are typical for this product when applied as follows:

Substrate Chrome-free treated aluminium panels  
 Substrate thickness (mm) 0.8  
 Film thickness (µm) 60-80  
 Typical values when tested.

Property	Standard	Result
Adhesion	EN ISO 2409	Cross-cut rating Gt0 (100 % adhesion)

# Technical Data Sheet

## Jotun Super Durable 2900 Smooth



Jotun Protects Property

<b>Impact resistance*</b>	EN ISO 6272 /ASTM D2794 (impactor diameter 15.9 mm)	Passes 2.5 Nm without detachment after tape pull test.
<b>Cupping test*</b>	EN ISO 1520	Passes 5 mm indentation without detachment after tape pull test.
<b>Flexibility*</b>	EN ISO 1519	Passes 5 mm cylindrical mandrel bend test without detachment after tape pull test.
<b>Film hardness</b>	EN ISO 2815	Indentation resistance according to Buchholz: >80
<b>Mortar resistance</b>	EN 12206-1	The mortar must be easy to remove without leaving any residues.
<b>Drilling, milling and sawing test</b>		No flaking of coating.
<b>Humidity resistance containing SO<sub>2</sub>.</b>	ISO 22479 Method B (0.2 I SO <sub>2</sub> ) ISO 4628-2	After 24 cycles, no infiltration exceeding 1 mm on both sides of the scratch, and no change in colour.
<b>Humidity resistance</b>	EN ISO 6270-2 ISO 4628-2	No infiltration exceeding 1 mm on both sides of the scratch after 1000 hours
<b>Acetic acid salt spray resistance</b>	ISO 9227 ISO 4628-2	After 1000 hours testing – maximum 16 mm <sup>2</sup> infiltration over a scratch length of 10 cm.
<b>Xenon Arc Accelerated Weathering</b>	ISO 16474-2 Method A	Method A (daylight filters), Cycle 1 (102 min dry/18 min wet). No chalking, excellent gloss retention and colour stability after 1000 hours testing.
<b>Natural weathering test</b>	ISO 2810 (South Florida, 27 °N)	No chalking, excellent gloss retention and colour stability after 36 months exposure (angle of 5 ° to South).
<b>Total Solar Reflectance**</b>	ASTM C1549 ASTM G173	Grade 2900R: TSR ≥ 25%
<b>Fire classification</b>	EN 13501-1	Class A2-s1-d0

\* According to Qualicoat Class 2 test procedures.

\*\* Only applicable for colours in the Cool Shades Collection.

## Approvals

This product is certified according to Qualicoat Class 2 and is compliant with the requirements of AAMA 2604. Qualicoat: P-1833 (AE)



## Additional information

This product may be backed by a 25-year Product Performance Guarantee when applied on extruded architectural aluminum substrate. For further information please contact your local Jotun representative.

## Sustainability

Powder coating is applied in air-and-powder mix in a strictly controlled factory process using electrostatic gun and a high temperature curing oven to create film. Virtually no VOCs are released in the process compared to traditional liquid paints. Unused or oversprayed powder can be recycled with minimal wastage. In addition, all Jotun Powder Coatings' products do not contain intentionally added lead.

## Green Building Standards

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Jotun Protects Property

This product contributes to Green Building Standard credits by meeting the following specific requirements:

LEED®v4 (2013)

- Material Ingredients, Option 2: Material Ingredient Optimization, International Alternative Compliance Path - REACH optimization: Fully inventoried chemical ingredients to 100 ppm and not containing substances on the REACH Authorization list – Annex XIV, the Restriction list – Annex XVII and the SVHC candidate list.

- Environmental Product Declarations. Product-specific Type III EPD (ISO 14025;21930, EN 15804).

SS Credit: Heat Island Reduction (ASTM E 1980)

- Option 1: Nonroof and Roof

1.2.a: High-reflectance roof (Steep-sloped roof)

1.2.b: High-reflectance roof (Low-sloped roof)

- Option 2: Parking under Cover

BREEAM® International (2016)

Mat 01: Product-specific Type III EPD (ISO 14025;21930, EN 15804).

### Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.