

## Jotatemp 1000 HT

### Product description

This is a two component titanium catalyzed inorganic ceramic copolymer based coating, which cures in ambient conditions. It complies to the generic type inert multipolymeric matrix coating. Designed as a heat resistant coating, and it is resistant to low temperatures down to -196 °C and high temperatures up to 1000 °C continuously, where substrates allow. Can be used as primer or finish coat in atmospheric environments. Suitable for properly prepared stainless steel, alloyed steel (P91) and ceramic substrates. It can be applied on hot substrates up to 482 °F (250 °C). Please refer to the application guide for more detailed information.

### Typical use

Protective:

Suitable for insulated and non-insulated surfaces of stainless steel, alloyed steel (P91) and ceramic substrates. For other substrates and temperatures, please contact your local Jotun office. Specially designed for preventing corrosion under insulation (CUI) above 204°C. Can be used on non-insulated carbon steel substrates with constant temperature above 200°C. For optimized performance on carbon steel, we recommend Jotatemp 1000.

### Approvals and certificates

Tested in accordance with ISO12944-6:2018 high expected durability in corrosivity category C5 for stainless steel and alloyed steel (P91).

Passing 1000 hours dry heat test at 450°C on stainless steel.

Passing 1000 hours dry heat test at 540°C on alloyed steel (P91).

Passing 1000 hours dry heat test at 1000°C on ceramic substrates.

For certificates and approvals for high temperature and cryogenic service please contact your local Jotun office.

Additional certificates and approvals may be available on request.

### Other variants available

Jotatemp 1000 for carbon steel.

Refer to separate TDS for each variant.

### Colors

dark grey, aluminum, aluminum effect (close to RAL 9006)

## Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	72 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt (0-35)
Flash point	ISO 3679 Method 1	75 °F (24 °C)
Density	calculated	1.8 kg/l

Region	Regulation	Test Standard	VOC Value
US	CARB(SCM)2020 / SCAQMD rule 1113	Calculated	2.55 lbs/gal

The provided data is typical for factory produced products, subject to slight variation depending on color.  
Gloss description: According to Jotun Performance Coatings' definition.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	4 mils (100 µm)	6 mils (150 µm)
Wet film thickness	6 mils (140 µm)	8 mils (210 µm)
Theoretical spreading rate	290 ft <sup>2</sup> /gal (7.2 m <sup>2</sup> /l)	200 ft <sup>2</sup> /gal (4.8 m <sup>2</sup> /l)

In one-coat systems, dry film thickness up to 200 µm can be applied.

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Stainless steel	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Alloyed steel (P91)	The surface shall be hand or machine abraded with non-metallic abrasives or bonded fibre machine or hand abrasive pads to impart a scratch pattern to the surface.	Abrasive blast cleaning to achieve a surface profile using non-metallic abrasive media which is suitable to achieve a sharp and angular surface profile.
Ceramic substrates	The surface shall be clean and dry.	The surface shall be clean and dry.
Coated surfaces	Clean, dry and undamaged compatible coating.	Clean, dry and undamaged compatible coating.

## Application

### Application methods

The product can be applied by

- Spray: Use airless spray.
- Brush: Recommended for stripe coating and small areas. Care must be taken to achieve the specified dry film thickness.

### Product mixing ratio (by volume)

Jotatemp 1000 HT Comp A	110 part(s)
Jotatemp 1000 Comp B	1 part(s)

Mix component A thoroughly before adding component B.

### Thinner/Cleaning solvent

Thinner: Jotun Thinner No. 7 / Jotun Thinner No. 10

To achieve the best spraying properties the product can be thinned 3-5% by volume before application.

**Note:** Korean VOC regulation "Korea Clean Air Conservation Act" and its corresponding thinning limit will prevail over recommended thinning volumes.

### Guiding data for airless spray

Nozzle tip (inch/1000):	17-23
Pressure at nozzle (minimum):	150 bar/2100 psi

## Drying and Curing time

Substrate temperature	50 °F	59 °F	73 °F	104 °F	212 °F
Surface (touch) dry	5 h	3 h	2 h	1.5 h	15 min
Walk-on-dry	22 h	18 h	5 h	3 h	15 min
Dried to over coat, minimum	24 h	18 h	6 h	3.5 h	0
Dried/cured for service	4 d	3 d	24 h	18 h	15 min

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Due to the fast evaporation above 100°C, instant drying is expected.  
Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

Paint temperature	50 °F	73 °F	104 °F
Pot life	10 h	6 h	4 h

## Heat resistance

Stainless steel:  
Continuous: 450 °C

Alloyed steel (P91):  
Continuous: 540 °C

Ceramic substrates:  
Continuous: 1000 °C

The continuous operational temperature limits are based on the substrate's heat resistant properties.

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: zinc silicate, inert multipolymeric matrix, itself  
Subsequent coat: silicone acrylic

## Packaging (typical)

	Volume (liters)	Size of containers (liters)
Jotatemp 1000 HT Comp A	4.4	5
Jotatemp 1000 Comp B	0.04	0.25

The volume stated is for factory made colors. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

Storage temperature not to exceed 104 °F (40 °C).

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### **Shelf life at 73°F (23 °C)**

Jotatemp 1000 HT Comp A	12 month(s)
Jotatemp 1000 Comp B	24 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

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### **Note**

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

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### **Health and safety**

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

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### **Color variation**

When applicable, products primarily meant for use as primers or antifoulings may have slight color variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Color and gloss retention on topcoats/finish coats may vary depending on type of color, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

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### **Disclaimer**

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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