

## MegaGloss BC M (Metallic Colours)

### Product description

This is a two component chemically curing, modified acrylic coating. It has a matt metallic finish. To be used as a base coat in a metallic system where the product is over-coated with a clear coat. To be used in atmospheric environments.

### Typical use

As a basecoat in system with a clearcoat.  
Exterior areas, including hull, above waterline and superstructure.

### Colours

made to order

### Product data

Property	Test/Standard	Description
Solids by volume	ISO 3233	24 ± 2 %
Gloss level (GU 60 °)	ISO 2813	matt
Flash point	ISO 3679 Method 1	9 °C
Density	calculated	1.3 kg/l

Region	Regulation	Test Standard	VOC Value
EU	European Paint Directive 2004/42/CE	Calculated	750 g/l
EU IED	Industrial Emission Directive 2010/75/EU	Calculated	750 g/l

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

The above data is valid for mixed, non-diluted product.

\* Note: Color depended.

For weight measurement mixing density should be measured for colored component.

## Film thickness per coat

### Typical recommended specification range

Dry film thickness	15 - 25	µm
Wet film thickness	60 - 100	µm
Theoretical spreading rate	16 - 9.6	m <sup>2</sup> /l

### Spray application:

Spray the base coat in 2 coats wet-on-wet to achieve full opacity. Jotun recommend a final drop coat to minimize the risk of stripes and blotching, followed by a full clear coat system. To achieve the specified DFT after thinning it is necessary to increase the WFT.

## Surface preparation

### Surface preparation summary table

Substrate	Surface preparation	
	Minimum	Recommended
Coated surfaces	<p>Megaprimer Lite, Megagloss AC and Megagloss HG</p> <p>After curing, follow with manual or power tool sanded with aluminium oxide or silicon carbide sandpaper with grit P320. The surface for topcoating should be solvent wiped using Jotun Thinner No. 18. Wipe solvent on with a clean white cotton cloth and then wipe off the solvent with another clean white cotton cloth.</p>	<p>Megaprimer Lite, Megagloss AC and Megagloss HG</p> <p>After curing, follow with manual or power tool sanded with aluminium oxide or silicon carbide sandpaper with grit P320. The surface for topcoating should be solvent wiped using Jotun Thinner No. 18. Wipe solvent on with a clean white cotton cloth and then wipe off the solvent with another clean white cotton cloth.</p>

Optimum performance, including adhesion, corrosion protection, heat resistance and chemical resistance is achieved with recommended surface preparation.

## Application

### Application methods

The product can be applied by

Spray: Use air spray (Gravity, pressure pot).  
Airless spraying is not recommended.

### Product mixing ratio (by volume)

MegaGloss BC M Comp A	10 part(s)
MegaGloss BC Comp B	1 part(s)

### Thinner/Cleaning solvent

Thinner:	Jotun Thinner No. 72
Cleaning solvent:	Jotun Thinner No. 18

Note: Jotun Thinner No 71 can be used on smaller parts and details. This gives faster flash off and shorter overcoat time of the following clear coat system.

When thinners are used as a cleaning solvent, the use must be in accordance with prevailing local regulations.

### Guiding data for air spray

Refer to the Application Guide (AG) for additional information.

## Drying and Curing time

Substrate temperature	15 °C	23 °C	35 °C
Surface (touch) dry	30 min.	30 min	30 min
Dry to over coat, minimum	50 min	40 min	40 min
Dried/cured for service	14 h	12 h	10 h

For maximum overcoating intervals, refer to the Application Guide (AG) for this product.

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

Paint temperature	23 °C
Pot life	2 h

## Product compatibility

Depending on the actual exposure of the coating system, various primers and topcoats can be used in combination with this product. Some examples are shown below. Contact Jotun for specific system recommendation.

Previous coat: epoxy, polyurethane

## Packaging (typical)

	<b>Volume (litres)</b>	<b>Size of containers (litres)</b>
MegaGloss BC M Comp A	5	5
MegaGloss BC Comp B	0.5	0.5

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

MegaGloss BC M Comp A	24 month(s)
MegaGloss BC Comp B	18 month(s)

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

# Technical Data Sheet

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When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

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## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.

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